

# Revolutionizing PPE with highly integrated miniature Far UV-C modules

First International  
Congress on  
Far-UVC Science  
& Technology  
(ICFUST)

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# The Problem: Airborne Biothreats

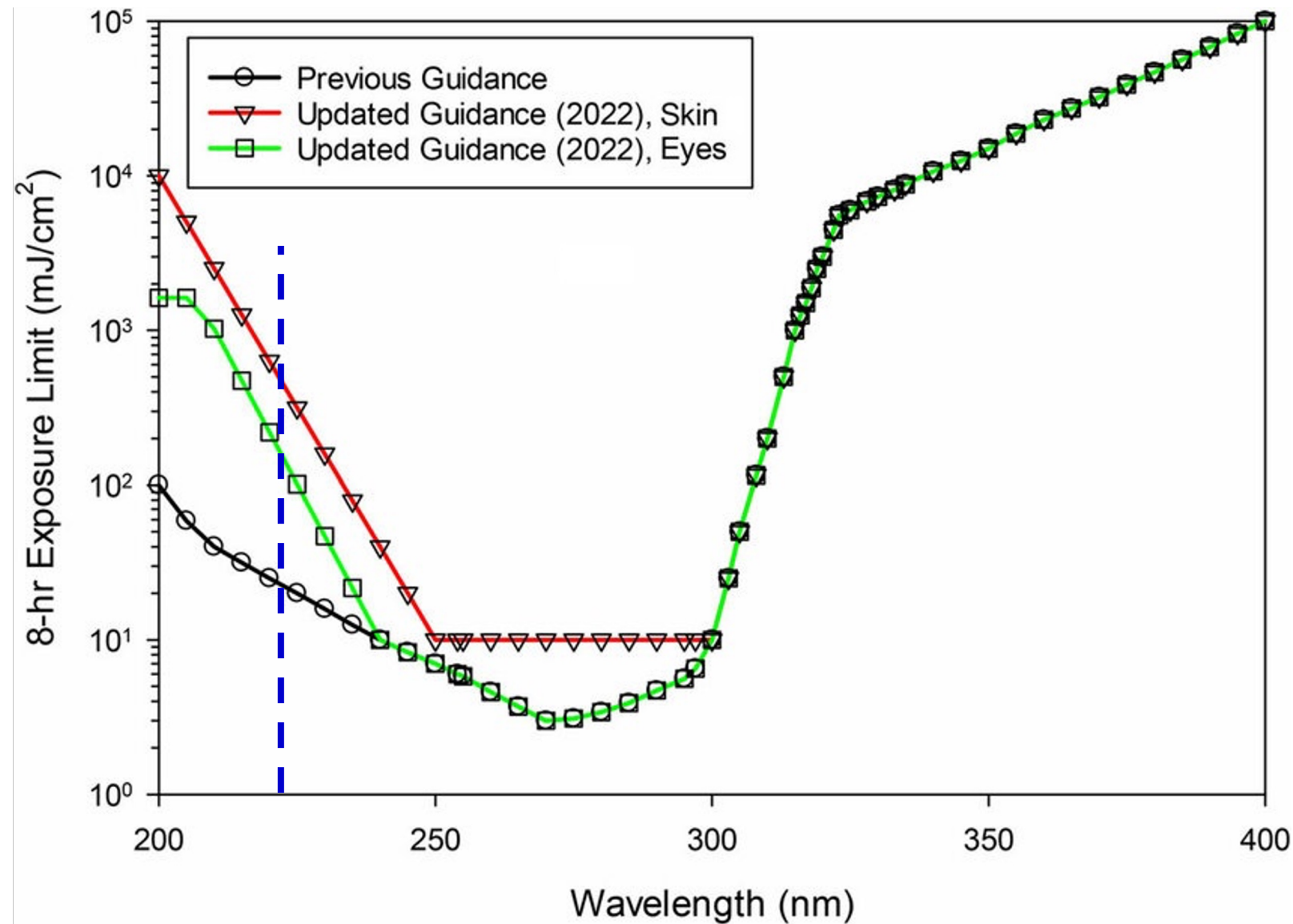
- Biological threats represent a clear and present danger globally.
- Pharmaceutical interventions are reactive mechanisms, not preventative.
- PPE and decontamination methods have not had major technological innovation in decades.
- These challenges present an opportunity for new innovative solutions.



# UV Exposure Limits: Skin and Eyes

American Conference of Governmental and Industrial Hygienists (ACGIH)

UV Dose: Allowed Exposure



- ACGIH Sets Threshold Limit Values (TLVs)
- Revised Guidance in 2022 based on new scientific data
- Far UV-C (222nm) has limited human health risks
- Potential for use in public spaces

**8-hr Exposure Limits ( $\lambda = 222$  nm)**  
Previous Guidance = 23 mJ/cm<sup>2</sup>  
**ACGIH New Guidance (2022): (Eyes) = 161 mJ/cm<sup>2</sup> (Skin) = 479 mJ/cm<sup>2</sup>**



# Far-UVC Source Examples

## Commercially Available Sources

Care222 KrCl\* Module

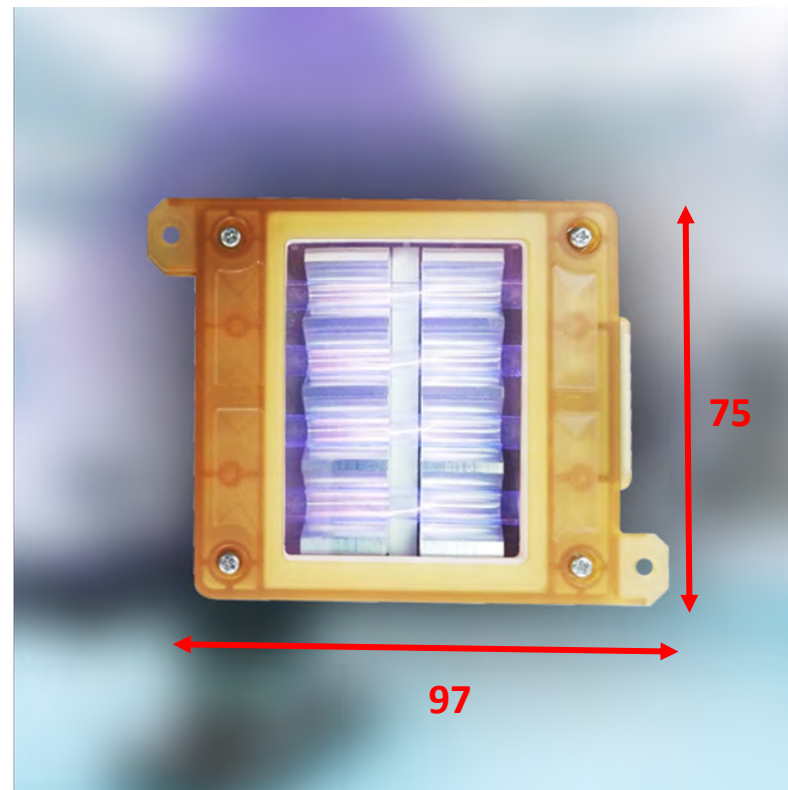


Image from [www.ushio.com](http://www.ushio.com)

Flat Microplasma KrCl\* Lamp 222 nm

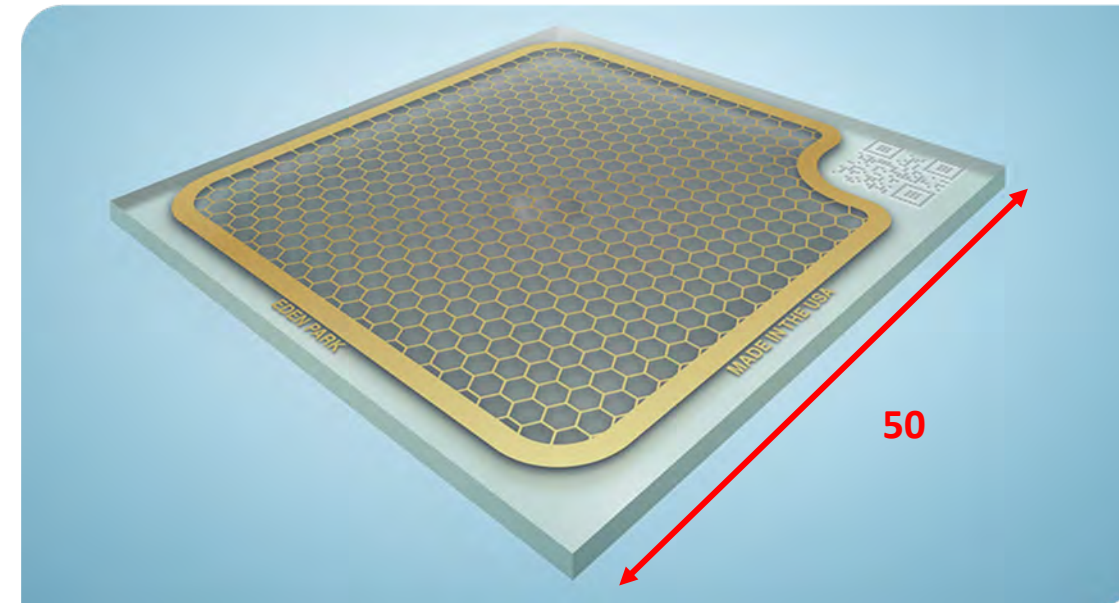
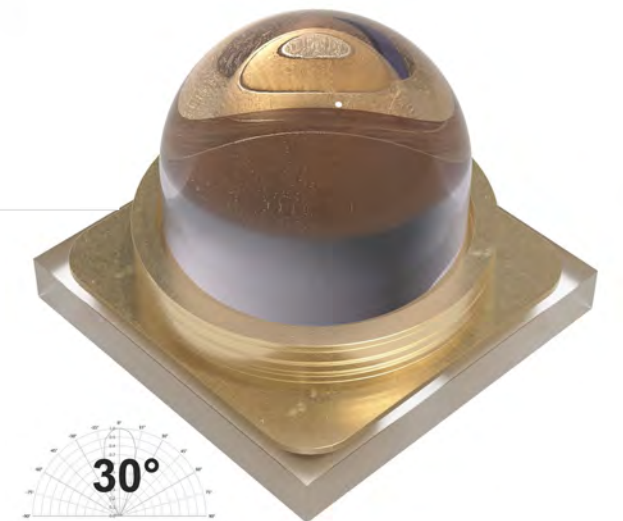


Image from [www.edenpark.com](http://www.edenpark.com)

## In Development

LED 235 nm



Images from <https://silannauv.com>

# Comparing Respiratory PPE

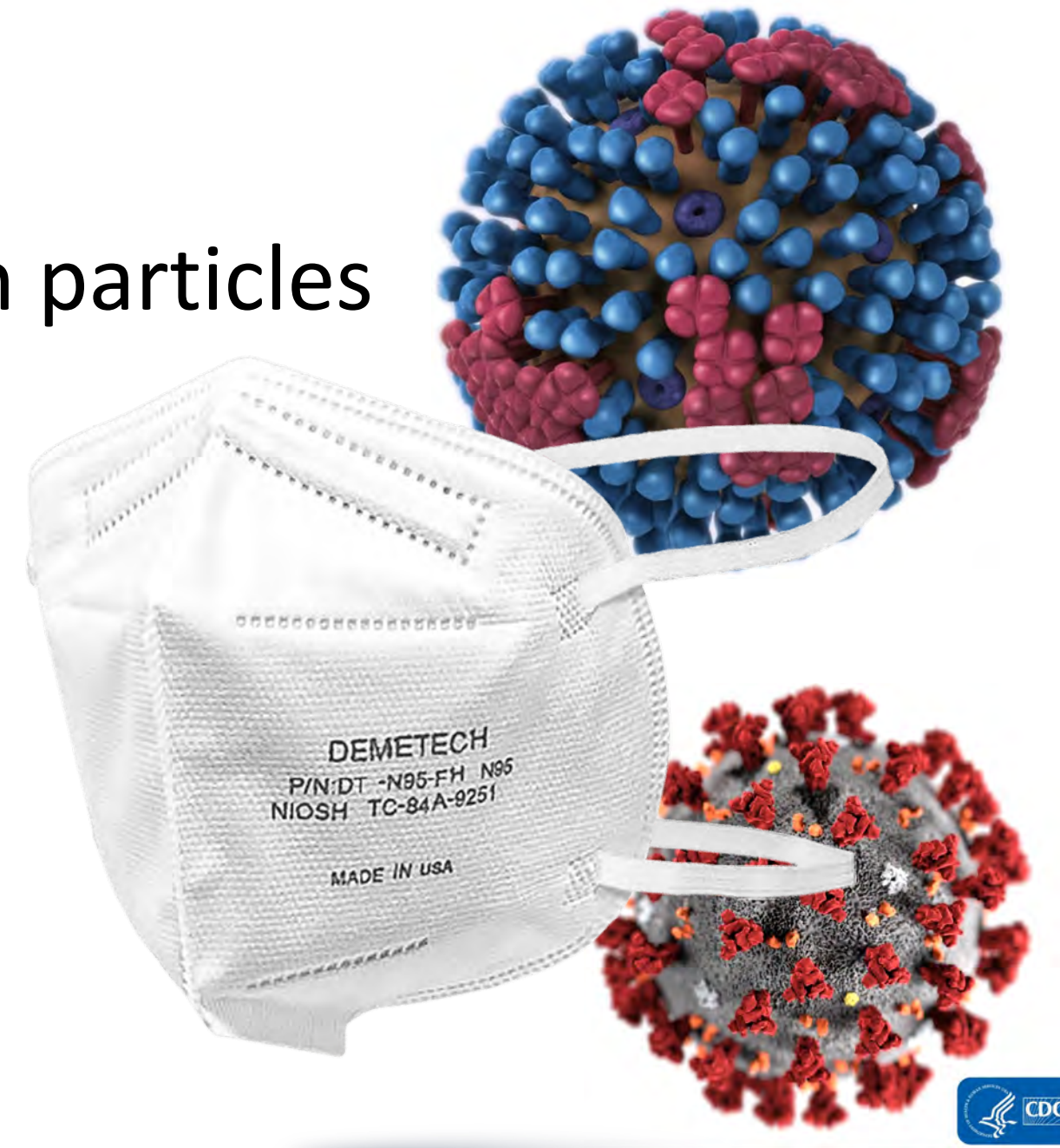
<b>Comparing Technologies Designed to Protect from Airborne Pathogens</b> 	Face shields	Mechanical Filtration				Inactivation
		Cloth Masks	Surgical Masks	N95 Mask	N100 Mask	Next Generation PPE
Application adaptability	Poor	Poor	Poor	Poor	Poor	Good
Level of protection	Poor	Moderate	Moderate	Moderate	Good	Good
Ease of respiration	Good	Moderate	Moderate	Poor	Poor	Good
Ease of communication	Good	Moderate	Moderate	Poor	Poor	Good
Waste impact	Good	Good	Poor	Poor	Moderate	Good
Ease of fitting	Good	Good	Good	Moderate	Poor	Good
Minimal eyeglass fogging	Good	Moderate	Moderate	Moderate	Good	Good

- Next Generation Advantages
  - Enhanced protection via Far-UVC (viral inactivation) vs. Mechanical Filtration
  - Comfortable and low breathing resistance
  - Reusable / low ecological footprint
  - Adaptable for future threats (tunable, indiscriminate against variants)



# Next Generation PPE Requirements

- Equivalent Effectiveness
  - NIOSH Approved N95 Mask
    - Filtration of 95 % of  $\geq 0.3$  micron particles
- Photobiological Requirements
  - Est. UVC Dose requirement
    - $\geq 1.3$  log (95 % inactivation)
- Target Respiratory Pathogens
  - SARS-CoV-2 ( $\sim 1.0$  mJ/cm<sup>2</sup>)<sup>1</sup>
  - Influenza ( $\sim 0.48$  mJ/cm<sup>2</sup>)<sup>2</sup>



Images from: <https://www.cdc.gov/>

1) Ma, Ben, et al. "UV Inactivation of SARS-COV-2 across the UVC Spectrum: KrCl\* Excimer, Mercury-Vapor, and Light-Emitting-Diode (LED) Sources." *Applied and Environmental Microbiology*, vol. 87, no. 22, 2021, <https://doi.org/10.1128/aem.01532-21>.

2) Hessling, Martin, et al. "Sensitivity of Influenza Virus to Ultraviolet Irradiation." *GMS Hygiene and Infection Control*, vol. 17, no. 20, 26 Oct. 2022, pp. 3–6, <https://doi.org/doi: 10.3205/dgkh000423>.

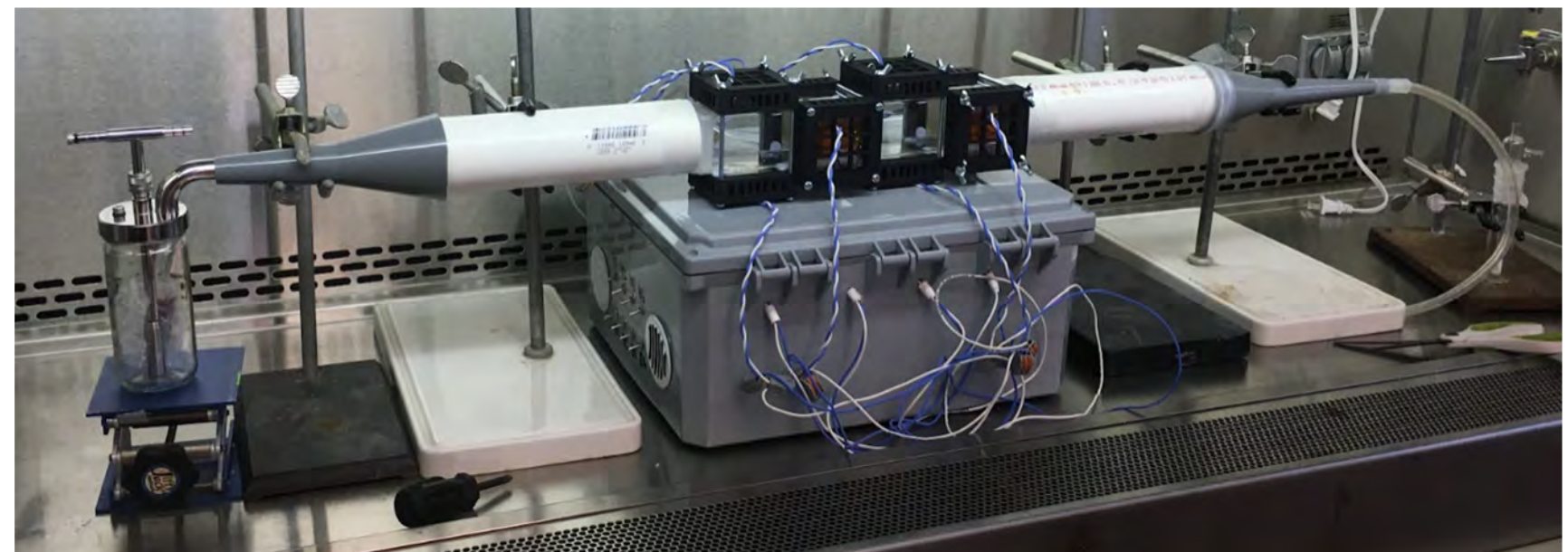
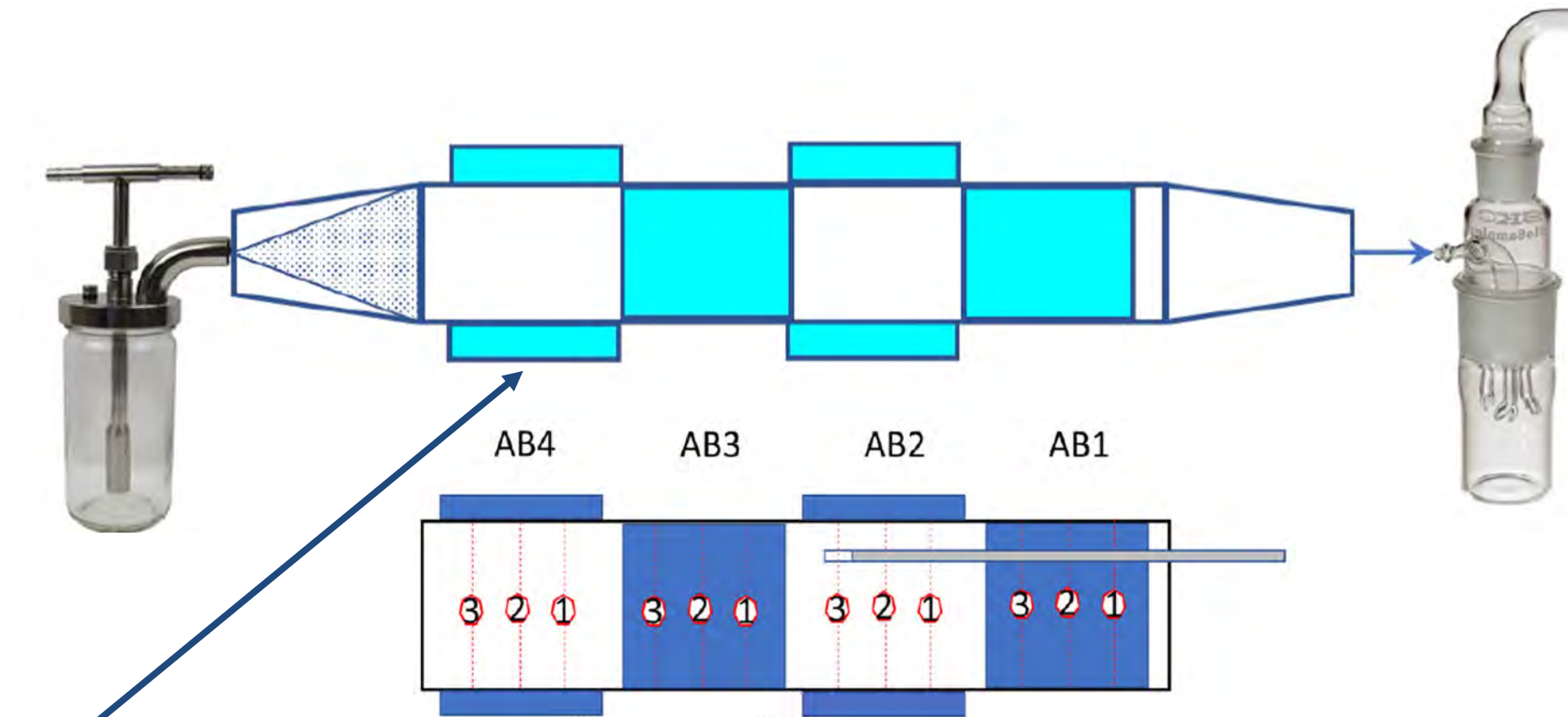
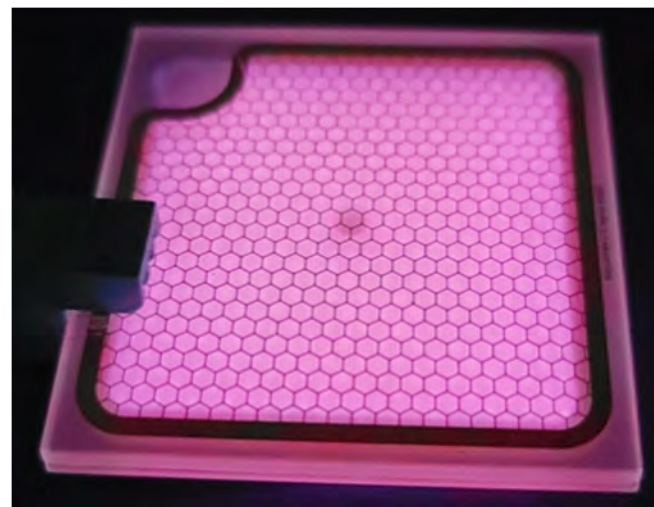


# KrCl\* Laboratory Measurements



- “Square Quartz channel” reactor\*
  - 4 opposing lamp pairs (turquoise rectangles)
- Fluence Rate Field Characterization/Quantification
  - Irradiance grid measurements
  - Est. UV Dose

Lamp Pair	Average UV <sub>222</sub> Dose ( $\frac{mJ}{cm^2}$ )
AB1	4.62
AB2	3.87
AB3	5.07
AB4	3.51



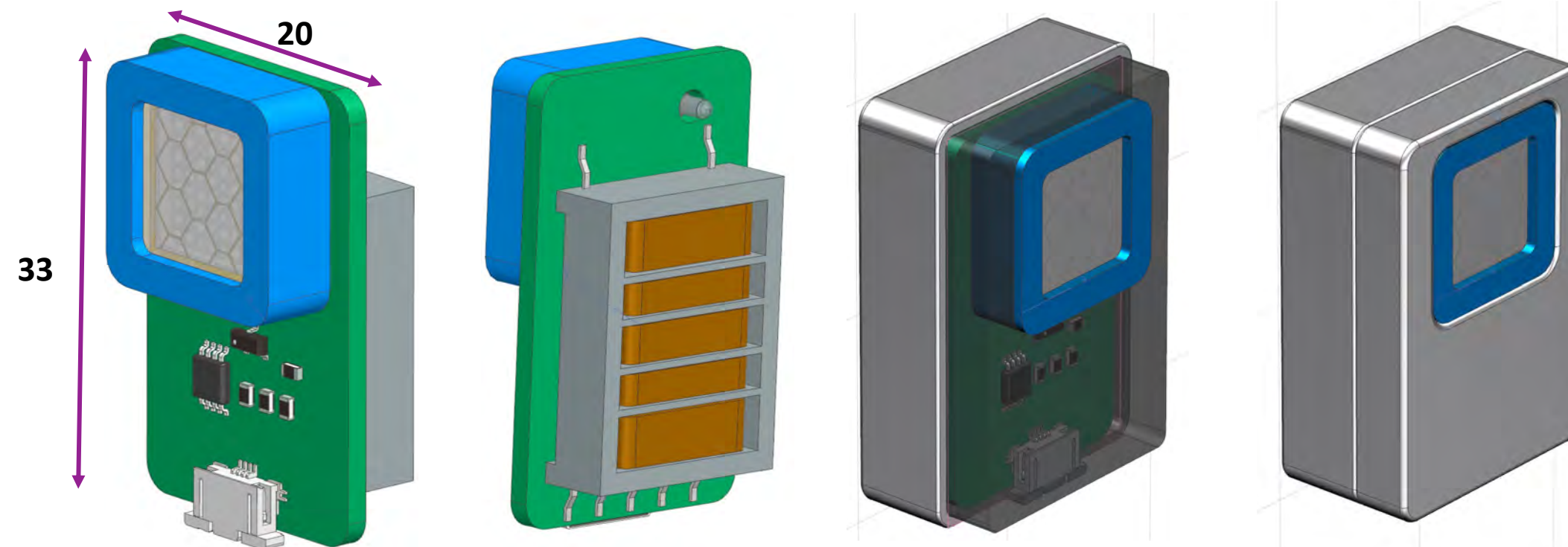
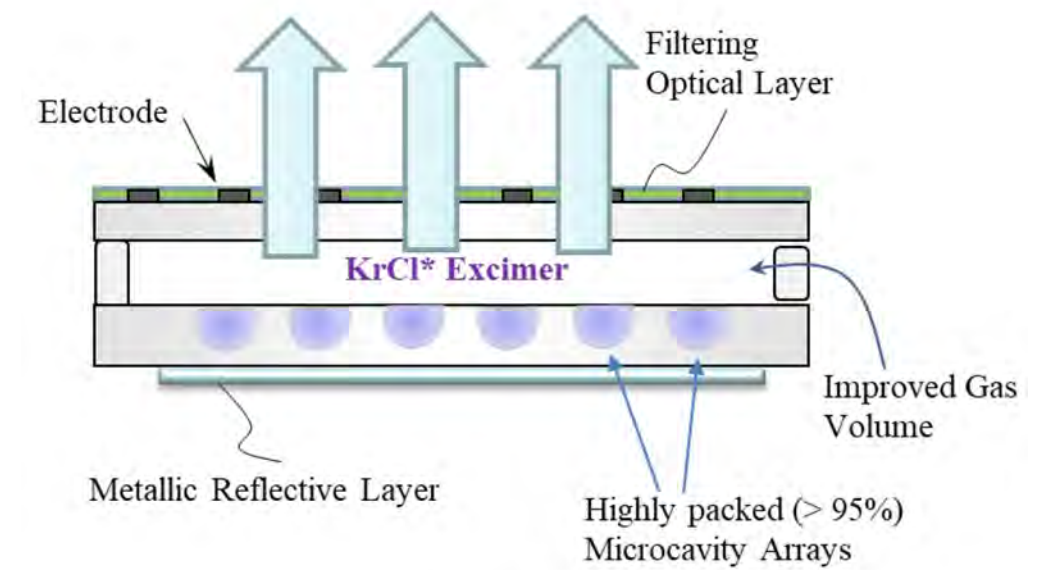
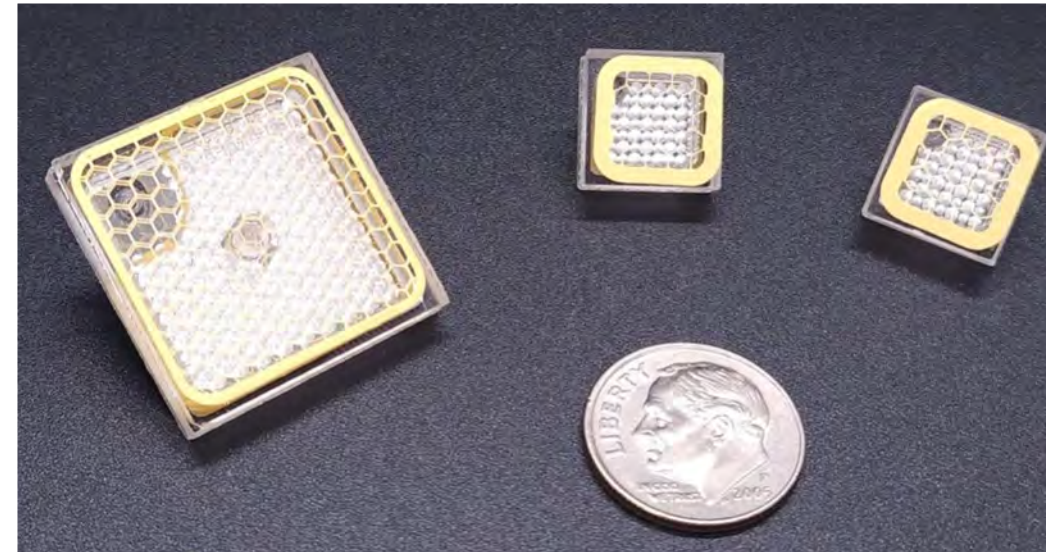
- Biological Experiments
  - Quantify inactivation
  - Surrogate virus (aerosolized T1 phage)
  - Inactivation Results
    - 1.6 log (97.5 %) T1
    - Equiv. 2.8 log (99-99.98 %) SARS-CoV-2 under similar conditions\*



# Monolithic Lamp Module Development

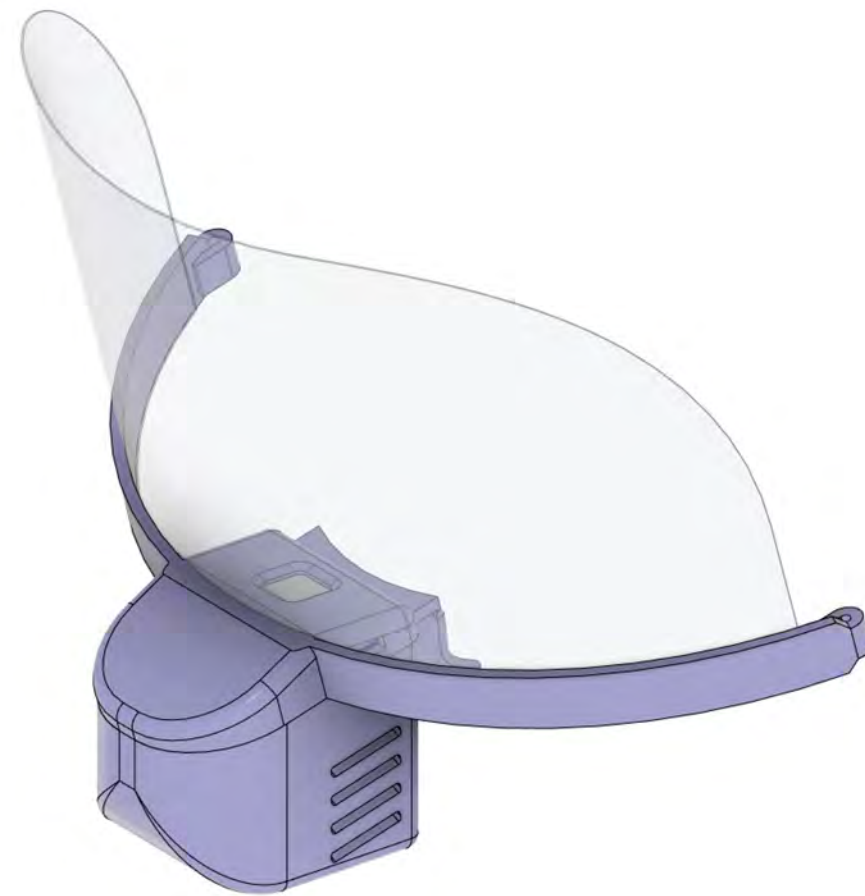
- Miniature KrCl\* Microplasma Lamp (12X12mm)

- Flat panel construction
- High density microcavities (95 %)
- Reflective coating
- Integrated driver
- Fully Encapsulated
- SELV compliant
- 1.5W/lamp\*

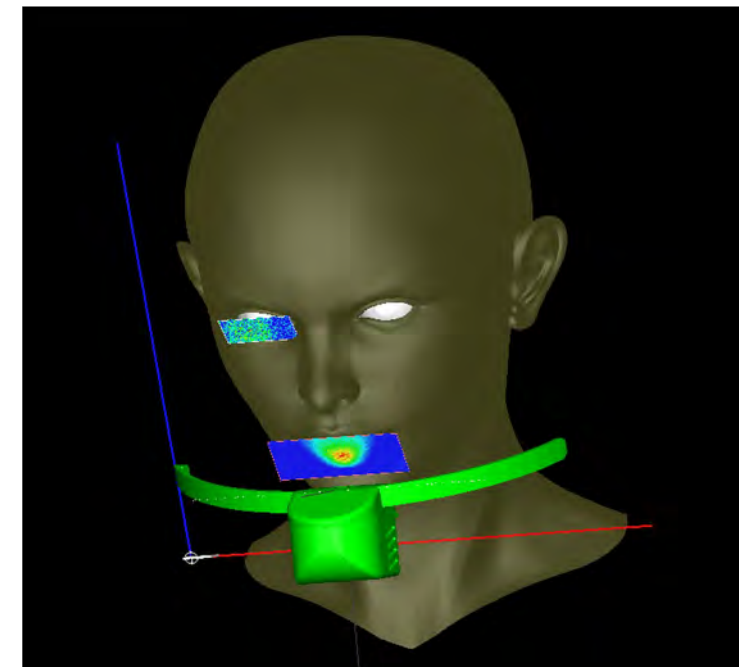
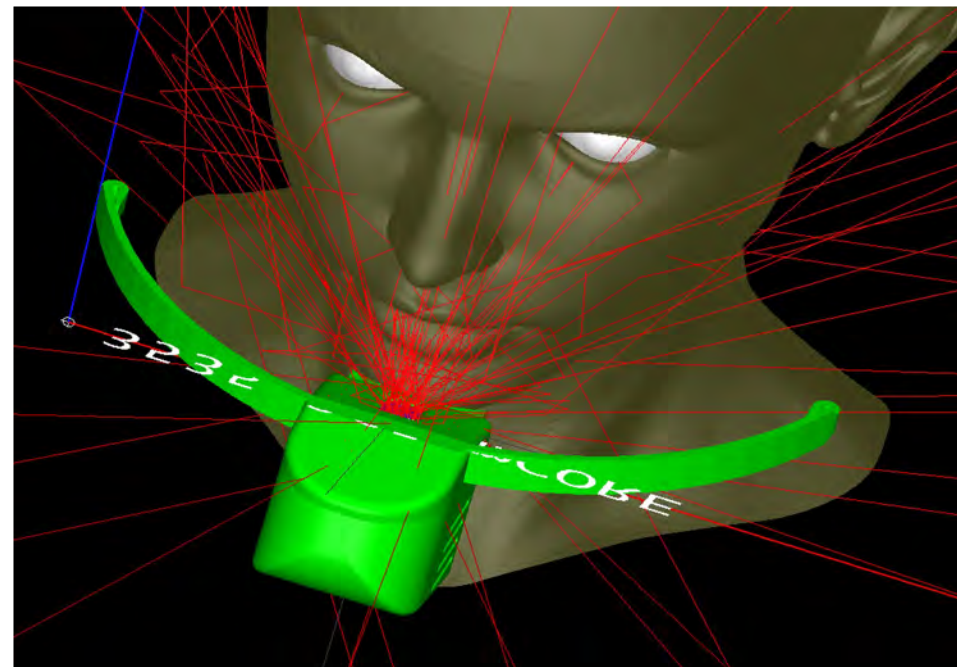




# Next Gen PPE: Initial Prototype Mask



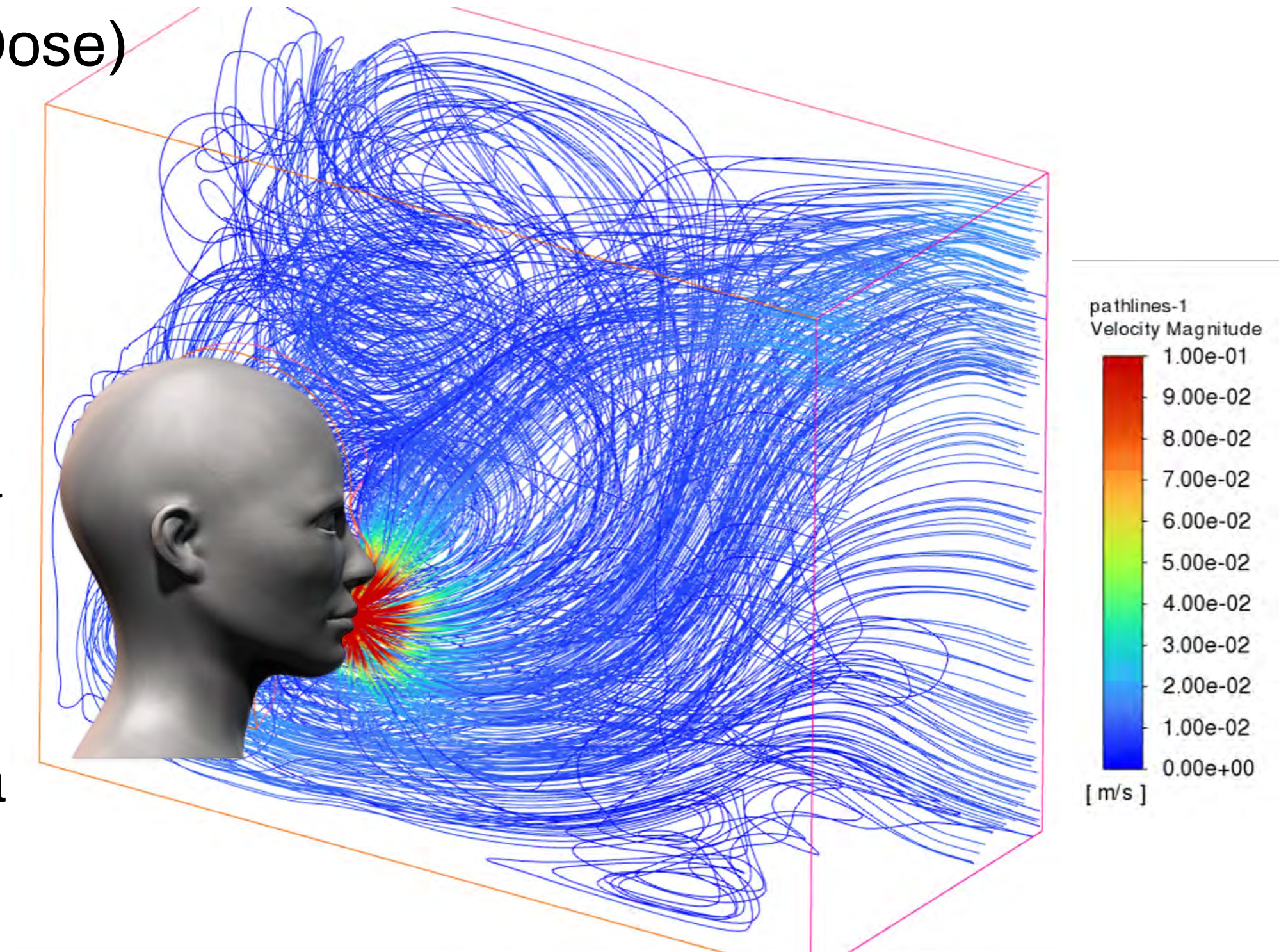
Directed miniature microplasma lamp





# Disinfection Dilemma: UV Dose vs. TLV

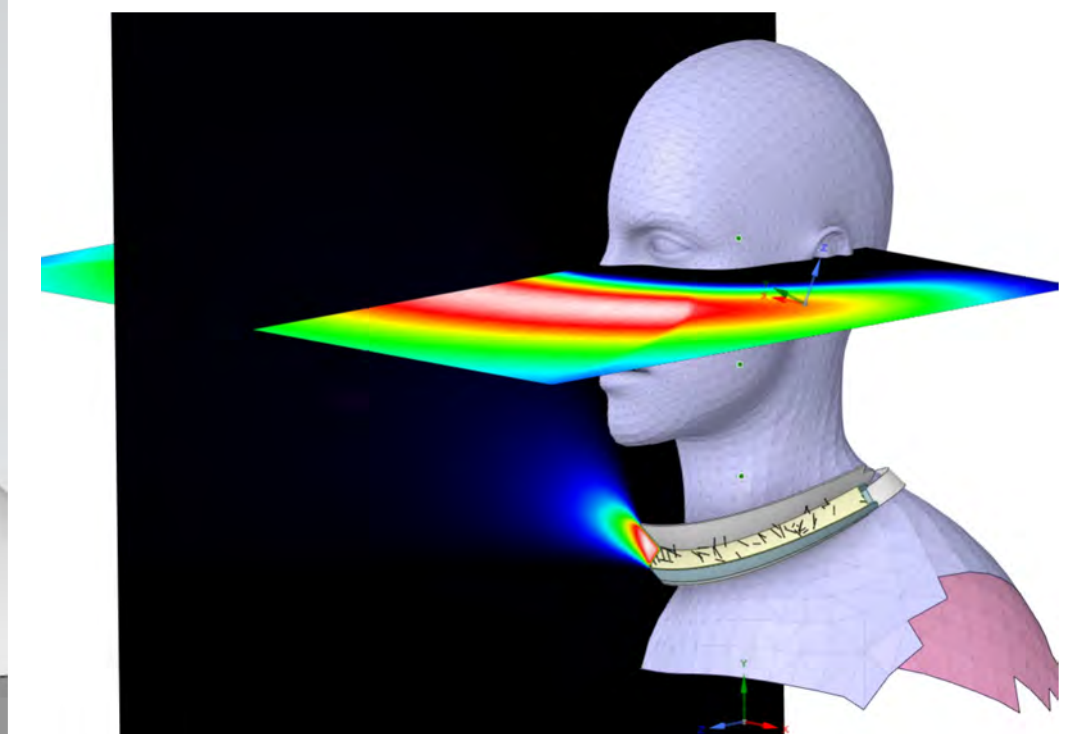
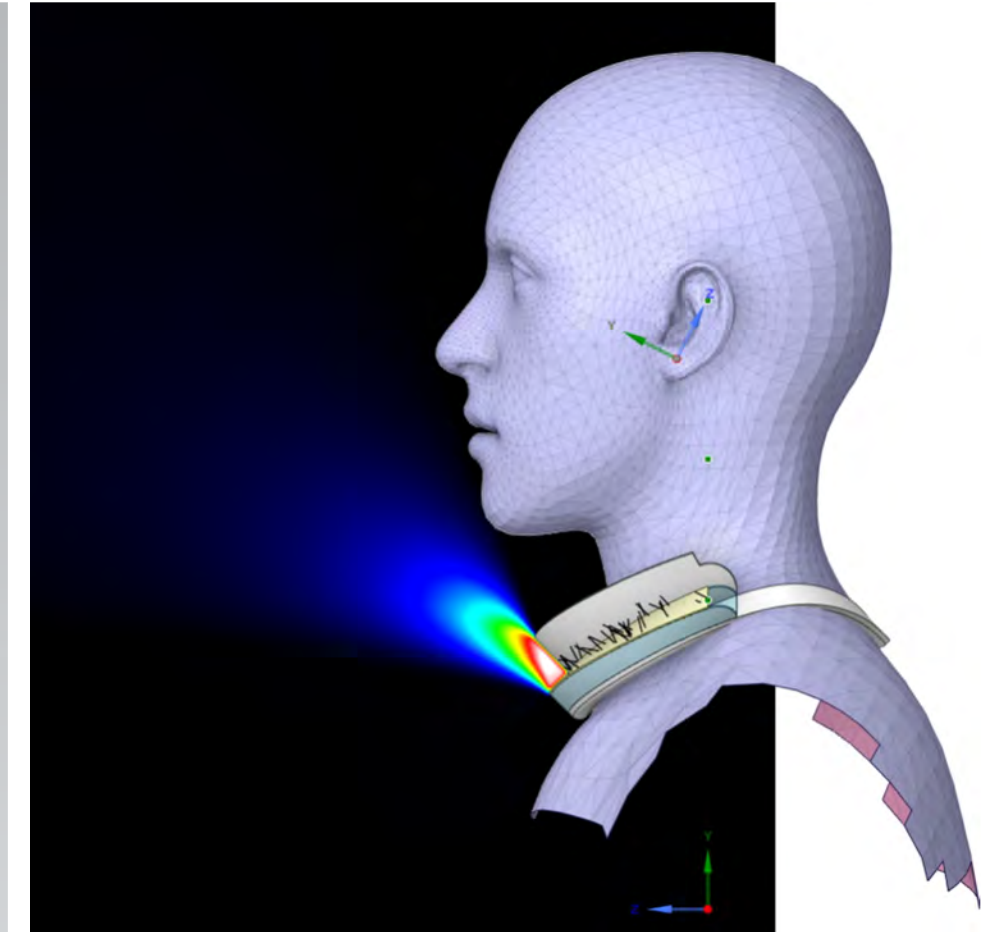
- Balancing UV disinfection energy (Dose) with TLV limits is challenging...
- Fast moving airborne particles = short residence times
- Peak velocity near nose/mouth area = shortest exposure
- High density of photons needed to achieve disinfection in target area





# Current Research Focus

- Curved Microplasma lamp concept
- Lamp directed away from face/eyes
- Optically tuned dielectric Reflective Film (90 % 222 nm reflectance)
- 95 % inactivation (SARS-CoV-2) for normal breathing rates
- Comfortable
- Easy to breathe
- Safe to wear



# Project Authors



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